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Engineered for high-performance cutting in materials ranging from low-carbon steels to titanium, the enDURO M525 effortlessly turns thin walls, deep pockets, and titanium-specific challenges into profit-making opportunities.

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- Advanced high-shear cutting edges and amazing corner strength
- Solid core, variable indexing for reduced harmonics and superior balance
- Square end or corner radii options available
- Advanced heat-resistant coating

* Excludes Ball Nose, M525N and M525C Tool Lines
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5 Piece Min. of the Same Item Number Required for Discount
Valid 3/10/2025 Thru 6/30/2025



Toolbot
IMCO'S EASY AND FAST ONLINE TOOL
FOR DYNAMIC SPEEDS AND FEEDS

enDURO M525

FRACTIONAL /in

| Cutter Dia DC | Shank Dia DCON | Length of Cut APMX | Overall Length OAL | Order Code SQ | Order Code by Corner Radius | | | | | | |
|------------------|-------------------|-----------------------|-----------------------|------------------|-----------------------------|---------|---------|---------|---------|---------|---------|
| | | | | | .015 CR | .030 CR | .060 CR | .090 CR | .120 CR | .190 CR | .250 CR |
| 1/8 | 1/8 | 1/4 | 1-1/2 | 0335808 | 0335809 | 0335810 | - | - | - | - | - |
| | | 1/2 | 1-1/2 | 0335812 | 0335813 | 0335814 | - | - | - | - | - |
| | | 3/4 | 2-1/2 | 0335816 | 0335817 | 0335818 | - | - | - | - | - |
| 1/4 | 1/4 | 3/8 | 2 | 0335832 | 0335833 | 0335834 | 0335835 | 0335836 | - | - | - |
| | | 3/4 | 2-1/2 | 0335856 | 0335857 | 0335858 | 0335859 | 0335860 | - | - | - |
| | | 1-1/8 | 3 | 0335862 | 0335863 | 0335864 | 0335865 | 0335866 | - | - | - |
| 3/8 | 3/8 | 1/2 | 2 | 0335892 | 0335893 | 0335894 | 0335895 | 0335896 | 0335897 | - | - |
| | | 1 | 2-1/2 | 0335940 | 0335941 | 0335942 | 0335943 | 0335944 | 0335945 | - | - |
| | | 1-1/4 | 3 | 0335948 | 0335949 | 0335950 | 0335951 | 0335952 | 0335953 | - | - |
| | | 1-5/8 | 3-1/2 | 0335956 | 0335957 | 0335958 | 0335959 | 0335960 | 0335961 | - | - |
| 1/2 | 1/2 | 1-5/8 | 4 | 0335964 | 0335965 | 0335966 | 0335967 | 0335968 | 0335969 | - | - |
| | | 5/8 | 2-1/2 | 0336020 | 0336021 | 0336022 | 0336023 | 0336024 | 0336025 | - | - |
| | | 1 | 3 | 0336065 | 0336066 | 0336067 | 0336068 | 0336069 | 0336070 | - | - |
| | | 1-1/4 | 3 | 0336074 | 0336075 | 0336076 | 0336077 | 0336078 | 0336079 | 0336081 | - |
| 5/8 | 5/8 | 2-1/8 | 4 | 0336101 | 0336102 | 0336103 | 0336104 | 0336105 | 0336106 | 0336108 | - |
| | | 3/4 | 3 | 0336128 | 0336129 | 0336130 | 0336131 | - | 0336133 | - | - |
| | | 1-5/8 | 3-1/2 | 0336168 | 0336169 | 0336170 | 0336171 | 0336172 | 0336173 | 0336175 | - |
| | | 2-1/8 | 4 | 0336178 | 0336179 | 0336180 | 0336181 | - | 0336183 | - | - |
| 3/4 | 3/4 | 2-5/8 | 5 | 0336198 | 0336199 | 0336200 | 0336201 | 0336202 | 0336203 | 0336205 | - |
| | | 1 | 3 | 0336228 | 0336229 | 0336230 | 0336231 | - | 0336233 | - | 0336236 |
| | | 1-5/8 | 4 | 0336268 | 0336269 | 0336270 | 0336271 | 0336272 | 0336273 | 0336275 | 0336276 |
| 1 | 1 | 2-3/8 | 5 | 0336278 | 0336279 | 0336280 | 0336281 | 0336282 | 0336283 | 0336285 | 0336286 |
| | | 1-3/4 | 4 | 0336362 | 0336363 | 0336364 | 0336365 | 0336366 | 0336367 | 0336369 | 0336370 |
| | | 2-5/8 | 5 | 0336373 | 0336374 | 0336375 | 0336376 | 0336377 | 0336378 | 0336380 | 0336381 |

METRIC/mm

| Cutter Dia DC | Shank Dia DCON | Length of Cut APMX | Overall Length OAL | Order Code SQ | Order Code by Corner Radius | | | | | | | |
|------------------|-------------------|-----------------------|-----------------------|------------------|-----------------------------|---------|---------|---------|---------|---------|---------|---------|
| | | | | | 0.5 CR | 0.75 CR | 1.0 CR | 1.5 CR | 2.0 CR | 3.0 CR | 4.0 CR | 5.0 CR |
| 6 | 6 | 10 | 54 | - | 0337088 | - | - | - | - | - | - | - |
| | | 13 | 57 | 0336918 | 0336919 | - | 0336921 | 0336922 | - | - | - | - |
| 8 | 8 | 12 | 58 | - | 0337093 | - | - | - | - | - | - | - |
| | | 19 | 63 | 0336923 | 0336924 | - | 0336926 | 0336927 | - | - | - | - |
| | | 32 | 75 | 0337094 | 0337095 | - | 0337096 | - | - | - | - | - |
| 10 | 10 | 14 | 66 | - | - | - | 0337097 | - | - | - | - | - |
| | | 22 | 72 | 0336928 | 0336929 | - | 0336931 | 0336932 | 0336933 | - | - | - |
| | | 40 | 88 | 0337099 | 0337100 | - | 0337101 | 0337102 | 0337103 | - | - | - |
| 12 | 12 | 16 | 73 | - | - | - | 0337104 | - | - | - | - | - |
| | | 26 | 83 | 0336934 | 0336935 | 0336936 | 0336937 | 0336938 | 0336939 | 0336940 | - | - |
| | | 50 | 100 | 0337122 | - | 0337123 | 0337124 | 0337125 | 0337106 | 0337107 | - | - |
| 16 | 16 | 22 | 82 | - | - | - | 0337108 | - | - | - | - | - |
| | | 32 | 92 | 0336941 | - | 0336942 | 0336943 | 0336944 | 0336945 | 0336946 | 0336947 | - |
| | | 55 | 110 | 0337130 | - | 0337131 | 0337132 | 0337133 | 0337109 | 0337110 | - | - |
| 20 | 20 | 26 | 92 | - | - | - | 0337111 | - | - | - | - | - |
| | | 38 | 104 | 0336948 | - | - | 0336950 | 0336951 | 0336952 | 0336953 | 0336954 | 0336955 |
| | | 65 | 125 | 0337138 | - | - | 0337140 | 0337141 | 0337112 | 0337114 | - | - |

Special pricing also available on all other base model M525 standard catalog items.

VALID 3/10/2025 - 6/30/2025

Contact your local distributor or visit www.imcousa.com for more information.



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